

NC Feedback Detector

MD20A

Detector unit for position control

- Generates A/B phase output signal with a resolution of 0.5 μm for feedback to an NC unit and up/down output signal for a display unit.
- Selectable resolution and output pulse width
- Compact design of 32 x 171 x 144 mm / 1.3" x 6.7" x 5.7" (W x H x D) permits the detector to be located in tight spaces as in a switchboard.
- Operable from 5 V power supply.
With the optional PU20 power supply unit, power for up to 3 axes can be supplied.
- 2-axis addition available with the analog addition unit MW10.
- A/B phase signal, up/down signal, zero point signal and alarm signal output by differential line driver.

Specifications

| Model | MD20A |
|-----------------------|--|
| Resolution | 0.5, 1, 2, 4, 2.5, 5, 10 μm selectable |
| Output pulse width | 0.25, 0.5, 1, 2, 2.5, 5, 10 or 20 μs selectable |
| Max. response speed | See table below |
| Output signal | A/B phase output and up/down output by differential line driver (equivalent to SN75113); both simultaneous |
| Zero point signal | In synch with scale signal |
| Alarm | Max. response speed exceeded, cable broken or disconnected, other circuit errors |
| Reset | Use reset key or external input or turn off and back on again |
| Power supply | + 5 V DC + 5% -2% |
| Power consumption | Max. 3 W |
| Operating temperature | 0 °C to 55 °C / 32 °F to 131 °F |
| Storage temperature | -10 °C to 75 °C / 14 °F to 167 °F |
| Dimensions | 32 x 171 x 144 mm/ 1.3" x 6.7" x 5.7" (W x H x D) |
| Mass | 0.8 kg/ 1.76 lbs |

Maximum response speed

| Resolution (μm) | Min. output pulse width (μs) | | | | | | | |
|------------------------------|---|-----|----|----|-----|-----|-----|-----|
| | 0.25 | 0.5 | 1 | 2 | 2.5 | 5 | 10 | 20 |
| 0.5 | 60 | 45 | 22 | 11 | 9 | 4.5 | 2.2 | 1.1 |
| 1 | 60 | 60 | 45 | 22 | 18 | 9 | 4.5 | 2.2 |
| 2 | 60 | 60 | 60 | 45 | 36 | 18 | 9 | 4.5 |
| 4 | 60 | 60 | 60 | 60 | 60 | 36 | 18 | 9 |
| 2.5 | 60 | 60 | 60 | 55 | 45 | 22 | 11 | 5.5 |
| 5 | 60 | 60 | 60 | 60 | 60 | 45 | 22 | 11 |
| 10 | 60 | 60 | 60 | 60 | 60 | 60 | 45 | 22 |

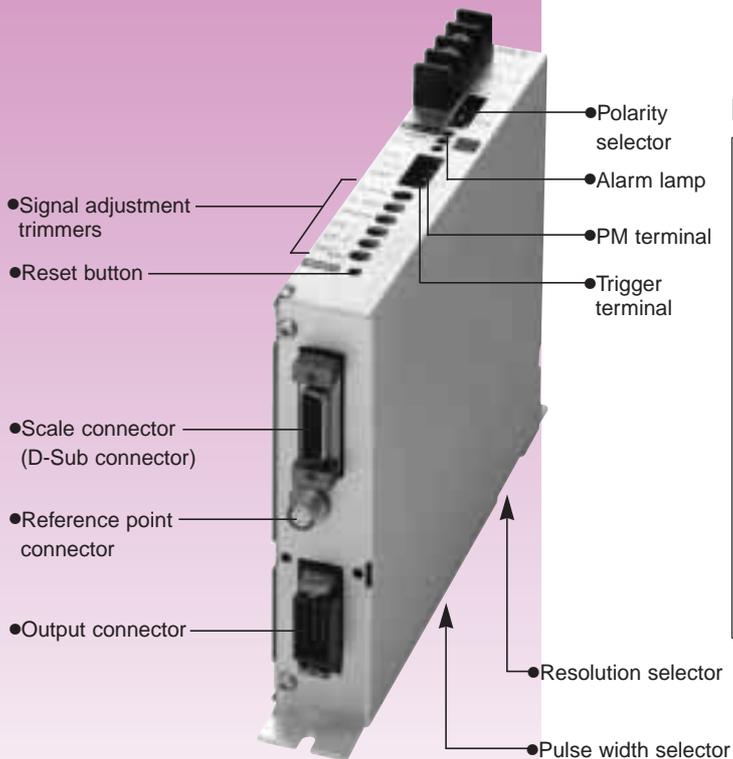
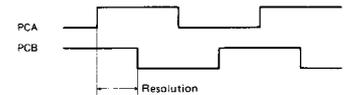
(Unit : m/min)

Zero point response speed

| Resolution (μm) | Response speed | Resolution (μm) | Response speed |
|------------------------------|----------------|------------------------------|----------------|
| 0.5 | 0.75 | 2.5 | 3.75 |
| 1 | 1.5 | 5 | 7.5 |
| 2 | 3 | 10 | 15 |
| 4 | 6 | — | — |

(Unit : m/min)

* The resolution of A/B Phase output is the min. phase difference.



Dimensions

